

## CHIPPER AND TRUCK

1. This can be a dangerous piece of equipment so use extreme caution when operating.
2. Each person operating the chipper should read and be familiar with the operator's manual and understands the controls of the chipper and its safety features.
3. Ensure that emergency stop brake is in proper working condition at all times.
4. Wear proper clothing and protective apparel. Gloves, hard hats, goggles or safety glasses, and ear plugs or sound barriers MUST be worn. Avoid wearing loose fitting glasses and clothing.
5. Release hold on limbs once the feeder assembly engages them and move out of the way after putting limbs in chipper.
6. Feed limbs into the chipper from the side when possible
7. Chips exiting discharge chute are extremely dangerous and travel a considerable distance.
8. **NEVER** operate with visitors around.
9. Allow only one person at a time to feed the chipper.
10. Do not attempt to feed limbs larger than recommended by manufacturer.
11. When moving chipper, make sure discharge chute is in line with the truck to avoid striking obstacles.
12. When dumping chips, watch for overhead lines and do not operate the dump bed on a grade. Doing so could result in vehicle rollover.
13. Always keep hands out from blades when in operation.
14. Always disengage blades when not in use.
15. Be alert for chips and pieces of wood kicking back out of the chipper.
16. No one may operate this machinery before being approved by his/her supervisor.
17. All equipment should be fully inspected before each operation in accordance with operator's manual to ensure mechanical readiness of the equipment.